

Work Order ID 86315

June-27-12 8:56:43 AM

Ship factory

86315

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Item ID: D350-636-047

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Training Wearplates Installation, LH/RH

Start Date: 6/27/12 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 7/04/12 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	I

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-047 CHG004

Sr/6/04

MLJ 12/06/27
(2)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

2x 12-6-27

115

QC4- 100% Inspect kits for completeness

0.00

115

QC

Memo

0.00

Quality Control

Sr/6/04

@

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Item ID: D350-636-047 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Training Wearplates Installation, LH/RH
 Start Date: 6/27/12 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 7/04/12 Req'd Qty: 2.00 ***2*** Customer:

Reference:

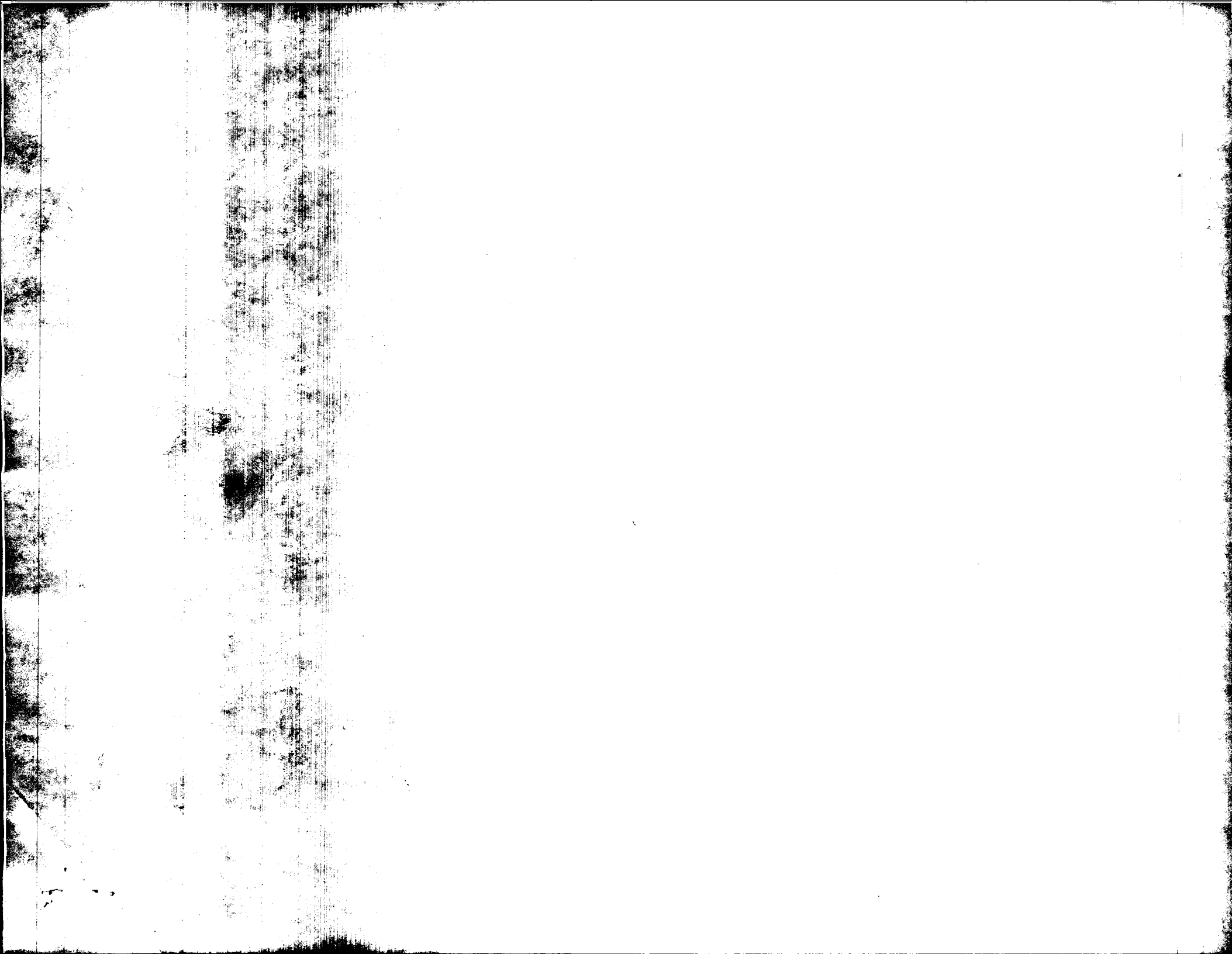
Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-047								
	Location: _____								
	PPP Rev: <u>SH/P</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/7/12 (2)

CK 12/7/12

MF 12-07-06



Picklist Print

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Work Order ID: 86315

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH







Start Date: 6/27/12

Required Date: 7/04/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 10.09.27 NEW ISSUE DD VERF:EC IPP Rev:B 11.04.14 ecn11-553
DD verf:EC IPP REV:C AS PER ECN 11-603 JLM 11.07.07 VERIFIED BY:DD
IPP Rev:D 112.04.16 AS PER ECN 12-542 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 Wearplate Assembly		Manufactured	No			110	Each	2.0000		2		83693	
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u>													
				FP001				2					
				83219				1					
				83220				1					
 BOLT		Purchased	No			110	Each	203.0000					
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u>													
				FG				4					
				101261				4					
				ST353				199					
				116590				0					
				119083				1					
				119324				3					
				121389				45		8x			
				121689				50					
				122204				100					
 BOLT		Purchased	No			110	Each	181.0000				8312-6-27	
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u>													
				ST324				50					
				122204				50					
				ST354				131					
				116874				11					
				117010				2					
				120422				3					
				121068				64		2x			
				121584				1					
				121585				50					

Picklist Print

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Work Order ID: 86315

Parent Item: D350-636-047

Start Date: 6/27/12

Required Date: 7/04/12

Parent Item Name: Training Wearplates Installation, LH/RH

Start Qty: 2.00

Required Qty: 2.00

AN3G42A
BOLT

Purchased No

110 Each 22.0000

2

Location

Loc Qty

Loc Code

ST354

22

106176

1

121103

21

NAS1149C0363R
Washer \

Purchased No

110 Each 3,049.0000

Location

Loc Qty

Loc Code

ST297

3049

114742

2849

122063

200

MS21043-3
Nut

Purchased No

110 Each 1,259.0000

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

1187

118077

2

118614

21

118686

30

119758

20

121255

172

121708

942

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Work Order ID: 86315

Parent Item: D350-636-047

Parent Item Name: Training Wearplates Installation, LH/RH

Start Date: 6/27/12

Required Date: 7/04/12

Start Qty: 2.00

Required Qty: 2.00

D3873-1
Bushing

Manufactured No

110 Each 348.0000

18 16

Location	Loc Qty	Loc Code
ST057	6	
79561	6	
ST067	342	
64760	1	
68247	4	
73829	19	
73830	2	
76791	296	
79560	20	

D4171-1
Bushing

Manufactured No

110 Each 14.0000

Location	Loc Qty	Loc Code
ST104	14	
82385	14	

D4170-3
Bushing

Manufactured No

Each 10.0000

Location	Loc Qty	Loc Code
ST104	10	
79593	4	
85765	6	

A3634A
BOLT

Purchased No

110 Each 33.0000

Location	Loc Qty	Loc Code
ST353	33	
116075	13	
117514	20	

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8.0 PARTS LIST (D350-636-015/-016/-017/-018/-047 KITS)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty, -047	Part Number	Description
	X					D350-636-015	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
		X				D350-636-016	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE W/ TRAINING WEARPLATE
			X			D350-636-017	SKIDTUBE INSTALLATION, LH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
				X		D350-636-018	SKIDTUBE INSTALLATION, RH AIRCRAUSER/ APICAL TRI-BAG FLOAT COMPATIBLE W/ TRAINING WEARPLATE
					X	D350-636-047	TRAINING WEARPLATE KIT (LH/RH)
1	1					D4168-041	SKIDTUBE ASSEMBLY, LH
1		1				D4168-042	SKIDTUBE ASSEMBLY, RH
1			1			D4168-043	SKIDTUBE ASSEMBLY, LH
1				1		D4168-044	SKIDTUBE ASSEMBLY, RH
*1	1					D4168-1	SKIDTUBE WELDMENT, LH
*1		1				D4168-2	SKIDTUBE WELDMENT, RH
*1			1			D4168-3	SKIDTUBE WELDMENT, LH
*1				1		D4168-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER (OR NAS1149CO832R)
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149CO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER (OR NAS1149CO332R)
*20B	4	4	4	4		NAS1515H3L	WASHER
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY

(CONTINUED ON NEXT PAGE)

(CONTINUED FROM PREVIOUS PAGE)

Item	Qty -015	Qty -016	Qty -017	Qty -018	Qty -047	Part Number	Description
***43	2	2	2	2		D3493-1	WASHER
*90	1	1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
*91A	4	4	4	4	4	AN3C36A	BOLT ¹
91B	1	1	1	1	1	AN3C37A	BOLT ²
91C	1	1	1	1	1	AN3C42A	BOLT ³
*92	7	7	7	7	8	AN960C10	WASHER (OR NAS1149CO363R)
92A			1	1		AN960C10	WASHER (OR NAS1149CO363R) ³
*93	4	4	4	4	4	MS21043-3	NUT
*94	7	7	7	7	8	D3873-1	BUSHING
94A			1	1		D3873-1	BUSHING ³
*95	1	1	1	1	1	D4171-1	BUSHING ⁴
96					4	D4170-3	SPACER
*97	1	1	1	1	1	AN3C34A	BOLT
*98	2	2	2	2	2	AN960C10	WASHER (OR NAS1149CO363R)
*99	1	1	1	1	1	MS21043-3	NUT

* PART OF D4168-041/-042/-043/-044

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING AN APICAL FLOAT SYSTEM

¹ QTY USED MAY BE LESS ON SKIDTUBES WITH APICAL CYLINDRICAL OR TRI-BAG FLOATS² HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL CYLINDRICAL BAG FLOATS³ HARDWARE USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS⁴ HARDWARE NOT USED ON THE SKIDTUBES INSTALLED WITH APICAL TRI-BAG FLOATS

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Revision: I

Date: 10.10.25